

DECLARATION OF COMPLIANCE FOR MATERIALS AND ARTICLES
INTENDED TO COME INTO CONTACT WITH FOOD
KRAFT PAPERBOARD BOX RANGE
(Revision 2.1 – 23/10/25)

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Hereby declare that the products mentioned below:

20SAB/KR/TT1	PAP15KTT1	STD TAPERED TRAY FSC MIX CREDIT KR 1X500
20SAB/KR/BT	PAP15KBT	STD BAGUET TRAY FSC MIX CREDIT KR 1X500P
20SAB/KR/MK2	PAP15KMK2	M. LIDDED TRAY FSC MIX CREDIT KR 1X150P
20SAB/KR/BB1*	PAP15KBB1*	STD BLOOMER BOX FSC MIX CREDIT KR 1X500P
20SAB/KR/SD38*	PAP15K38*	SANDWICH 38MM FSC MIX CREDIT KR 1X500P
20SAB/KR/WB1*	PAP15KWB1*	STD WRAP BOX FSC MIX CREDIT KRAFT 1X500P
20SAB/KR/TWP	PAP15KTWP	TORTILLA WRAP FSC MIX CREDIT KR 1000P
20SAB/KR/CP1	PAP15KCP1	CARRY PACK STD FSC MIX CREDIT KR 1X125P
20SAB/KR/CBB2	PAP15KCBB2	L BURGER BOX FSC MIX CREDIT KR 1X250P
20SAB/KR/CBB1	PAP15KCBB1	M BURGER BOX FSC MIX CREDIT KR 1X250P
20SAB/KR/BURGER4	PAP15KBURG4	BURGER/CHIP TRAY FSC MIX CREDIT KR 1X500P
20SAB/KR/CS1	PAP15KCS1	STD CHIP SCOOP FSC MIX CREDIT KR 1X1000P
-	PAP03XLPLBX*	Simply Kraft Platter Large Box window FSC MIX CREDIT
-	PAP03MEPLBX*	Simply Kraft Platter Medium Box window FSC MIX CREDIT
	PAP15XLPLTR	Simply Kraft Platter Large Tray FSC MIX Credit
	PAP15MEPLTR	Simply Kraft Platter Medium Tray FSC MIX Credit
	PAP15XLPLBX*	Simply Kraft Platter Large Box window FSC MIX CREDIT
	PAP15MEPLBX*	Simply Kraft Platter Medium Box window FSC MIX CREDIT
	PAP13KBURG50C10	C&C Kr Burger 4 10x50 FSC Mix Credit
	PAP13KCBB125C10	C&C Kr ClamBurger Med10x25FSC Mix Credit
	PAP13KCBB225C10	C&C Kr ClamBurger Lge10x25FSC Mix Credit
	PAP13KBB150C10*	C&C Kr Bloomer Std 10x50 FSC Mix Credit
	PAP13K3850C10*	C&C Kr 38mm Sandwich10x50 FSC Mix Credit
	PAP13KMK225C10	C&C Kr Lidded Tr Med10x25 FSC Mix Credit
	PAP13KTT150C10	C&C Kr Taper Tr Std10x50 FSC Mix Credit

* these products are provided with a PET window (30% recycled content)

Which consist in a no lined / no coated kraft multilayer board (fresh and virgin fibers) that comply with :

- **1935/2004** : Regulation (EC) of the European parliament and of the council of 27 October 2004 on materials and articles intended to come into contact with food.

In the following condition of use:

- Wet, dry, acidic, alcoholic and fatty foodstuffs.
- Storage in the freezer / fridge, room temperature or below (up to 40°C for more than 24hrs).
- Hot-fill*
- Do not use for de-freezing and/or re-heating of food in microwave or conventional oven.

* "hot-fill" means the filling of any article with a food with a temperature not exceeding 100 °C at the moment of filling, after which the food cools down to 50 °C or below within 60 minutes, or to 30 °C or below within 150 minutes.

- **10/2011** : commission regulation of 14 January 2011 on plastic materials and articles intended to come into contact with food and amendments (only applicable to references with *) :

Overall Migration

The products comply with the overall migration limit of 60 mg/Kg or 10mg/dm² in following conditions of test:

Simulants	Duration	Temperature
Simulant A : 10 % ethanol OM6	4 h	100 °C
Simulant B : 3% acetic acid OM6	4 h	100 °C
Simulant D2: Olive oil OM7	2 h	175 °C

Specific migration

Simulants	Duration/ Temperature	
10 % Ethanol OM6	10 d at 60 °C	4 h at 100 °C
3 % Acetic Acid OM6	10 d at 60 °C	4 h at 100 °C
Olive oil OM7	10 d at 60 °C	2 h at 175 °C

The following substances are used in the manufacture of the products and comply with the Specific Migration Limit (SML):

Substances	N° CAS	Specific Migration Limit (SML)
Acide Téréphtalique	0000100-21-0	7.5 mg/kg
Ethylène Glycol	0000107-21-7	30 mg/kg
Trioxyde d'Antimoine	0001309-64-4	0.04 mg/kg
Acide Isophtalique	0000121-91-5	5 mg/kg

Dual use additive

N° CAS	Name of substances	N° additives
471-34-1	Calcium carbonate	E170
7757-38-7	Sodium sulfite	E221
7631-90-5	Sodium bisulfite	E222
7681-57-4	Sodium métabisulfite	E223
64-18-6	Formic acide	E236
141-53-7	Sodium formate	E237
50-00-0	Formaldehyde	E240
7631-99-4	Sodium nitrate	E251
127-08-2	Potassium acetate	E261
77-92-9	Citric acide	E330

7558-79-4	Disodium phosphate	E339
124-04-9	Adipic acid	E355
11138-66-2	Xanthan gum	E415
56-81-5	Glycerol	E422
9004-32-4	Sodium carboxymethylcellulose	E466
1338-39-2	Sorbitan monolaurate	E493
7786-30-3	Magnesium chloride	E511
7664-93-3	Sulfuric acid	E513
7757-82-6	Sodium sulfate	E514
10043-01-3	Aluminium sulfate	E520
1310-73-2	Sodium hydroxyde	E524
112926-00-8	Silicon dioxide	E551
57-11-4	Stearic acid	E570
52906-93-1	Starch sodium octenyl succinate	E1450
57-55-6	Propane-1,2-diol	E1520
25322-68-3	Polythylene glycol	E1521
111-30-8	glutaraldehyde	FL.no 05-149

- Items marked with an * comply with Commission **Regulation (EU) 2022/1616** of 15 September 2022 on recycled plastic materials and articles intended to come into contact with foodstuffs and repealing Regulation (EC) No 282/2008.

- **German BfR recommendation XXXVI**

- Heavy metals

- Chrome VI	<0.25 mg/kg
- Mercure	<0.3 mg/kg
- Nickel	< 2,0 mg/dm ²
- Chrome	< 2,0 mg/dm ²
- Plomb	< 0,50 mg/dm ²
- Cadmium	< 0,10 mg/dm ²
- Cadmium (Cd)	< 5 µg/l in the cold water extract from the cardboard
- Plomb (Pb)	< 10 µg/l in the cold water extract from the cardboard
- Migration of aluminium (Al) to fatty foodstuffs	≤ 1 mg/kg

- 2023/2006/CE commission regulation from 22/12/2006 on good manufacturing practice for material and articles intended to come into contact with food.
- 94/62/CE directive of the parliament and the council from 20/12/1994 on packaging and packaging waste
 - Concentration level of heavy metal <100ppm
 - No dangerous substances identified
 - Waste management:
 - recycling with paper waste stream,
 - industrial compostable paper (EN13432) or
 - recovery as energetic source (in an approved incinerator).
 - Plastic windows : recycling with plastic waste stream.



Shelf life: 2 years under ideal storage condition: dry, ambient temperature (8°C up to 25°C), in original packaging, not exposed to light.

According to the European legislation in force, this is the responsibility of the end user to verify the technical suitability of the product for his specific intended use.

This letter replaces all previous versions.
Valid two years.

This declaration is done for Aktum A/S
Nivelles, 29/05/2026



Isabelle Ernotte
QE Manager